

FIG. 1

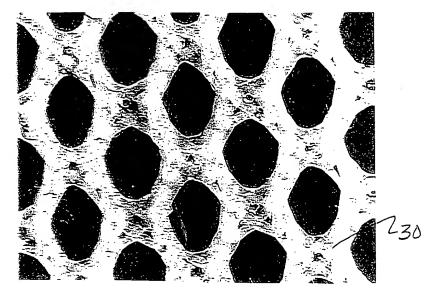


FIG. 2A

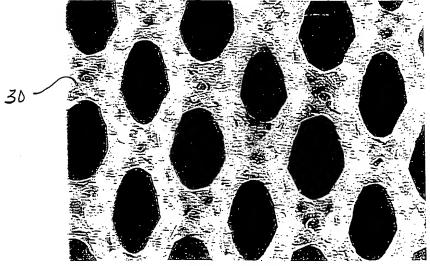


FIG. 2B

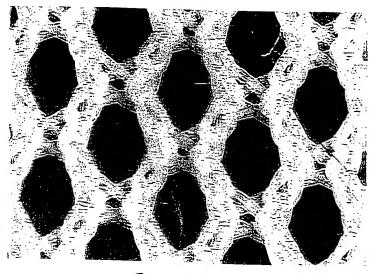


FIG. 3A

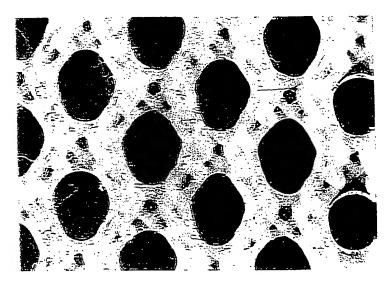


FIG.3B

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## FIG. 4

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Place mesh material into the silicone dispersion mix 6	Place mesh n	naterial into	the silicone	dispersion mix	3 60
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Remove excess Silicone Dispersion from mesh material 70

Clear silicone coating within holes of the mesh material 80

Rest coated mesh material air-sprayed side up 90

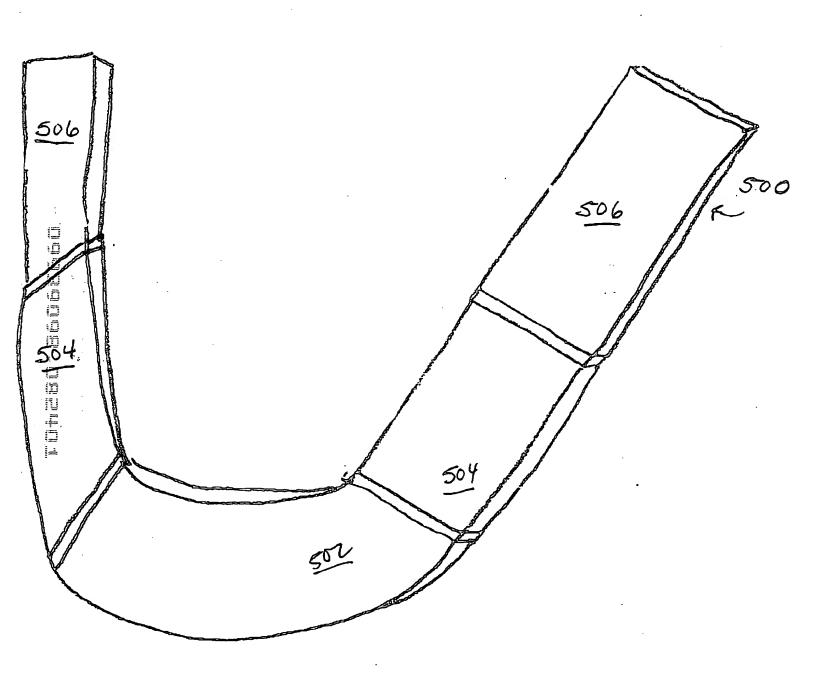
Repeat above procedures in 50 - 90; air-spray second side of mesh material 100

Repeat the entire procedures outlined in steps 50 - 100 until both sides of the mesh material have 2 coats or more of dispersion. Air-spray alternate sides of the mesh material 120

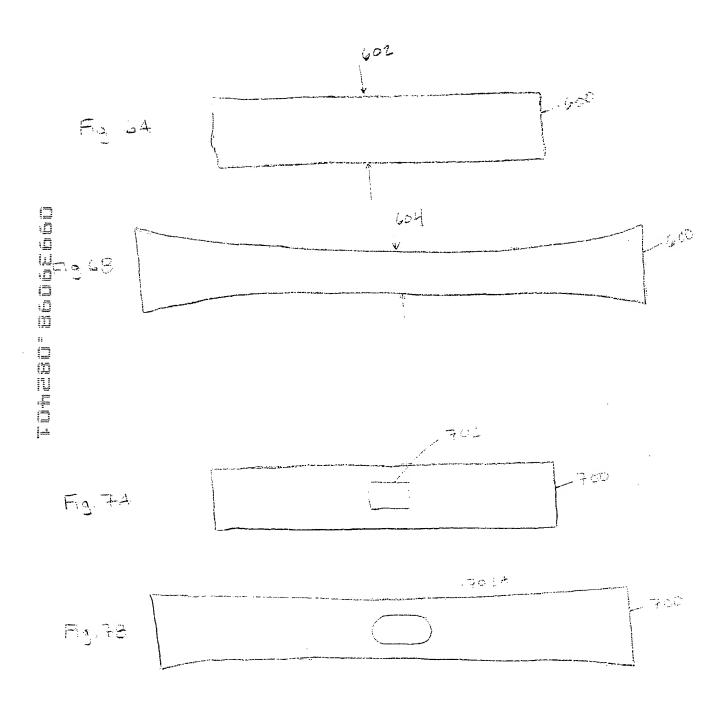
Heat set silicone dispersion 140

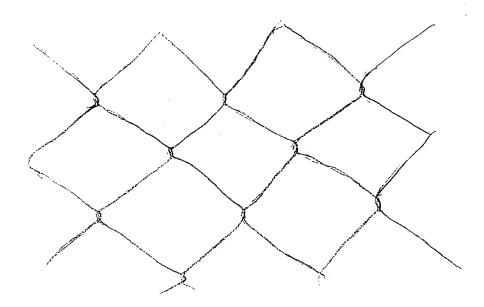
Cool silicone coated mesh material 160

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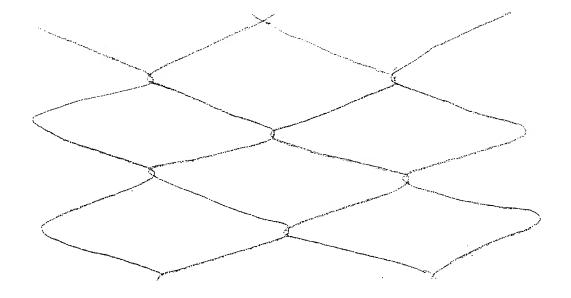


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